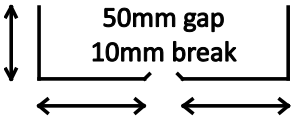

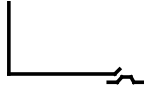

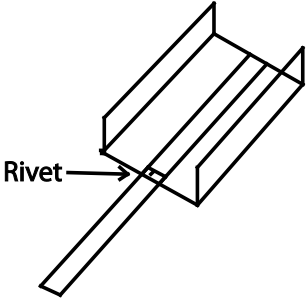
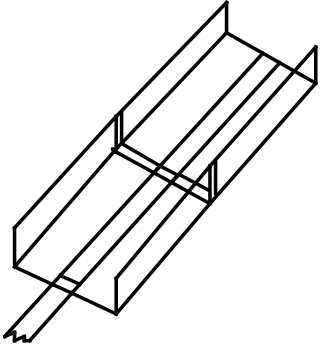
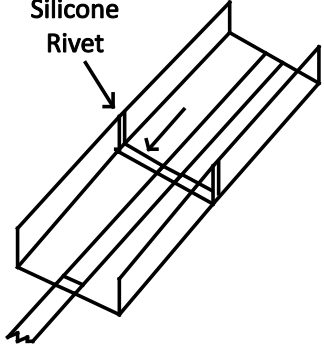


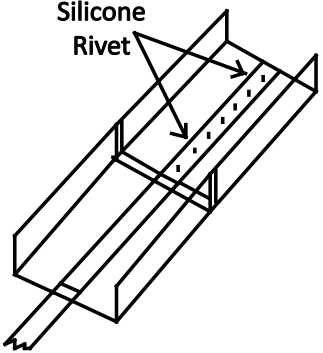
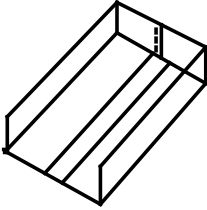


BGJ Box Gutter Joiner

BGJ Installation Instructions

1. Take measurements of existing box gutter.	
2. Fabricate the two 'L' shaped box gutter halves. Leave 50mm gap in the centre and fold 10mm breaks.	 <p>The diagram shows an L-shaped profile. A vertical double-headed arrow on the left indicates the height. A horizontal double-headed arrow at the top indicates the width. In the center, there is a gap labeled '50mm gap' and a small notch labeled '10mm break'.</p>
3. Cut old gutter in the centre and remove.	
4. Place one 'L' shaped half.	 <p>The diagram shows a single L-shaped gutter half resting on a flat surface.</p>
5. Place bottom plate of joiner and secure to gutter with rivets	 <p>The diagram shows the L-shaped gutter half with a small rectangular plate (the bottom plate of the joiner) being attached to its horizontal flange. A small notch is visible on the flange where the plate is being secured.</p>
6. Place other 'L' shaped half and again rivet.	 <p>The diagram shows the second L-shaped gutter half being placed on top of the first one, with its horizontal flange overlapping the first one's flange. A small notch is visible on the top flange where it will be secured.</p>
7. Place next bottom plate with 20mm overlap and hold with rivet.	 <p>A 3D perspective diagram showing the two gutter halves joined together. A rivet is being used to secure the bottom plate of the second gutter half to the horizontal flange of the first gutter half. The rivet is shown passing through the bottom plate and the flange.</p>
8. Place next 'L' shaped halves.	 <p>A 3D perspective diagram showing the final assembly of the gutter joiner. The two gutter halves are joined together, and the bottom plate of the second gutter half is secured to the first gutter half's flange with a rivet. The joiner is shown in a perspective view, showing the two gutter halves and the bottom plate.</p>

<p>9. Seal and rivet laps.</p>	
<p>10. Place top plate of joiner on first section, make sure rubber seals are seated correctly, cut joiner wings at end for neat overlap.</p>	
<p>11. Use washers and bolts to secure top plate securely.</p>	
<p>12. Fix with rivets and silicone seal along joiner edge.</p>	
<p>13. Place next bottom plate and continue procedure.</p>	
<p>14. Box Gutter Ends: Cut and fold sides in, silicone and join with rivets.</p>	
<p>15. Sump: Same as with conventional box gutter.</p>	

Technical Support:

Andrew Boyadjian

Ph: 0431067078

info@box-gutter-joiner.com.au

www.box-gutter-joiner.com.au